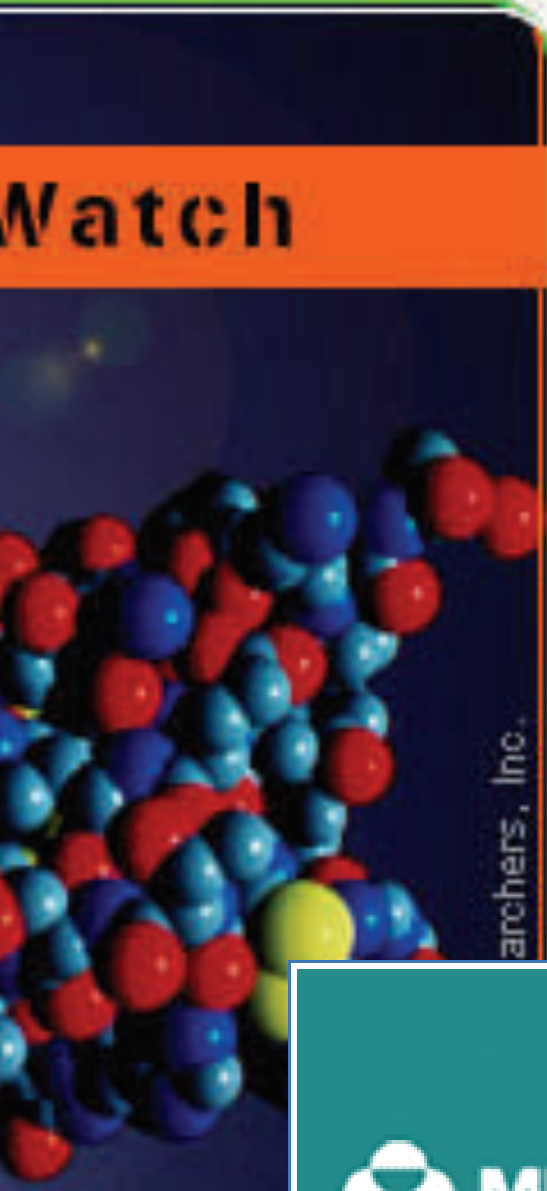


, the Green Chemistry Resource Exchange in-  
400 millions pounds of soybean oil and elimi-  
pounds of soap, 50 million pounds of bleaching  
ditional interesterification process. This means  
ils that responsibly uses our environmental re-

als, by-products are not produced, and the en-  
y acids from one fat molecule to another and is  
fat molecule closer to those found in nature. It  
s that contain no *trans*-fatty acids. Because of  
rocess won the Green Chemistry 2005 Greener  
pany and Novozymes.



Merck & Co., one of  
makers of the “once daily  
chemistry award for a gre  
ond consecutive year the pharma  
ner in environment conservatio  
ous wastes.

A new drug created by Merck  
cans with type two diabetes. Upo  
step synthesis and many heavy w  
research and collaboration, Merck  
more efficient and environmental  
canyl-based ligand as a catalyst t  
cal purity and yield.

Introducing the rhodium salt  
to Merck and more importantly t  
creases the yield by nearly 50 pe

